

HiFill® HDPE 1000

Techmer Polymer Modifiers - *High Density Polyethylene*

General Information

Product Description

Injection Grade

General

Material Status	• Commercial: Active
Availability	• North America
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.955		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	20	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	0.030	in/in	ASTM D955
Water Absorption (24 hr)	0.010	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	4500	psi	ASTM D638
Tensile Elongation (Break)	600	%	ASTM D638
Flexural Modulus	175000	psi	ASTM D790
Flexural Strength	6000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	2.0	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	45		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	140	°F	ASTM D648
CLTE - Flow	8.0E-5	in/in/°F	ASTM D696

Notes

¹ Typical properties: these are not to be construed as specifications.

